

ISO-FLEX PRIMER #20

Application Procedures

Iso-Flex Primer #20 is specifically designed for use with Iso-Flex Polyurethane Sealants. The purpose of this Primer is twofold, to wet out the substrate forming a bond with it and to provide reactive points for chemical bonding with the Polyurethane Sealant.

Iso-Flex Primer #20 is packaged in one quart units. It is a single component polyurethane product, which is air/moisture activated. It is always best to use the full quart unit once opened; however, replacing the lid on the can will allow the contents to be used at a later date. A skin may form... simply remove this and use the remaining primer.

INSTALLATION

Iso-Flex Primer # 20 should only be applied to sound, prepared substrates.

- **Concrete:** Should be mechanically prepared to maintain an “open” surface with no glazing or residual contaminants. Adjacent surfaces should be protected as this primer will stain concrete.
- **Steel:** Should be sand blasted to create a clean bright textured surface free from rust, oils and grease.
- **Other Substrates:** Consult with LymTal.

Iso-Flex Primer #20 should be applied by brush. Apply just enough to wet out the substrate. **DO NOT APPLY AN EXCESSIVE AMOUNT OR CREATE PUDDLES. THIS PRIMER WILL TEND TO GAS WHEN APPLIED EXCESSIVELY.** Should this occur, the bubbles created by gassing must be removed.

USE AND TIMING

It is very important that this Primer is allowed to DRY prior to proceeding with Sealant application. Do not apply sealant until Primer #20 has been on the substrate ONE HOUR. Even though it may be dry in fifteen minutes, you must wait ONE HOUR. You then have a FOUR HOUR window of application. After four hours the substrate must be re-primed.