

ISO-FLEX PRIMER #50

Mixing/Application Procedures

Iso-Flex Primer #50 is a non-staining primer specifically designed for use with following Iso-Flex Polyurethane Sealants: 830, 880GB, 881 and 888QC. Primer should always be used unless recommended otherwise by LymTal.

The purpose of this Primer is twofold, (1) to wet out the concrete substrate forming a bond with it, and (2) to provide reactive points for chemical bonding with the Polyurethane Sealant.

INSTALLATION

Iso-Flex Primer #50 should only be applied to sound, prepared concrete substrates. The concrete should be mechanically prepared to maintain an “open” surface with no glazing or residual contaminants.

LIMITATIONS. This Primer can only be used on concrete. When re-caulking a joint, all of the old sealant must be removed. Primer #50 may not bond to the old sealant, so use Primer #10 or Primer #20 instead.

Iso-Flex Primer #50 can be applied by brush or spray. Apply just enough to wet out the substrate.

DO NOT APPLY AN EXCESSIVE AMOUNT OR CREATE PUDDLES .

USE AND TIMING

Pour the contents of the pint bottle into the quart can. Replace the lid and shake vigorously. The mixed primer should then be allowed to sit for twenty minutes before proceeding with the application.

It is very important that this primer is applied at least 30 minutes prior to proceeding with the sealant application. Primer left overnight without sealant application must be re-primed before proceeding the next day.

PACKAGING

Iso-Flex Primer #50 is a two-part primer packaged to be a one quart unit. It is always best to use the full quart unit once mixed; however, replacing the lid on the can will allow the contents to be used up to 24 hours after mixing. Note! Re-mix and check for any settled solids. Discard if the solids cannot be re-mixed.