

Iso-Flex® 618-50 W.B.

PRODUCT DESCRIPTION

Iso-Flex 618-50 W.B. is a patented, one component, V.O.C. compliant, clear, penetrating, breathable, water-based, greater than 50% silane sealer. The sealer is composed of a stable alkylalkoxy silane emulsion in water. Iso-Flex 618-50 W.B. is specifically developed to protect new and existing concrete and masonry against the damaging effects of moisture intrusion, freeze/thaw scaling, and chloride-ion (salt) intrusion.

BASIC USES

The Iso-Flex 618-50 W.B. is used to seal and protect new and existing horizontal or vertical concrete and masonry from damage caused by water, chloride-ions, acids and freeze/thaw cycles. This product can successfully be used on bridges, parking structures, stadiums, plazas and other types of structures.

ADVANTAGES

- Iso-Flex 618-50 W.B. is VOC compliant.
- Iso-Flex 618-50 W.B. is 100% breathable.
- The active silane penetrates deep into the substrate and chemically reacts within the pores of the surface creating a layer of protection that isn't affected by abrasion caused by vehicular traffic.
- Iso-Flex 618-50 W.B. will protect poured in place, precast, GFRC and prestressed concrete surfaces.
- Iso-Flex 618-50 W.B. does not normally alter the appearance of the substrate.

LIMITATIONS

- Performance of the Iso-Flex 618-50 W.B. is closely tied to preparation of the substrate to be treated.

PACKAGING

Iso-Flex 618-50 W.B. is available in 5 gallon and 55 gallon units.

INSTALLATION

Preliminary: Test a small area of the surface before starting general application to establish coverage rates, determine any aesthetic change, and assure desired results.

TECHNICAL DATA FROM LABORATORY TESTS (Field Properties May Vary)		
Property	Test Method	Results
VOC	ASTM D5095	<350 g/l
Weight per gallon	ASTM D1475	7.99 lbs/gal.
Average Depth of Penetration	—	>0.24"
Flash Point	SETA	Greater than 100°C (212°F)
Surface Appearance after Application	—	Unchanged
Water Absorption	Alberta Type 1b	85% effective after abrasion @ 200 ft ² /gallon
Water Absorption	NCHRP 244 Series II	86% min compared to control
Chloride Absorption	NCHRP 244 Series II	87% min compared to control
Southern Climate Exposure Test	NCHRP 244 Series IV	100% reduction compared to control

Preparation: New concrete surfaces to be treated shall be cleaned of all laitance, construction dust and cure materials prior to application. Existing concrete surfaces should be thoroughly cleaned to remove any materials that will inhibit the penetration of the sealer. This may be done by water blasting, sandblasting or shot blasting the surface. Crack control, caulking, patching and expansion joint installation can be done prior to or following the application of the sealer.

Installation: Prior to beginning, surfaces to be treated must be clean and dry. Surface, air and material temperatures should be 40°F-120°F during application. Do not apply Iso-Flex 618-50 W.B. when temperatures are expected to fall below 35°F within 8 hours. It is recommended to avoid rain for 4 hours following the application. Apply Iso-Flex 618-50 W.B. on horizontal surfaces in a flooding action using a low-pressure spray. Normal coverage rates are 150ft²-250 ft²/gallon. Allow to fully dry prior to opening to traffic. Painting of line stripes should be done following the application of the sealer. For application on a vertical surface, apply Iso-Flex 618-50 W.B. to saturation with a low-pressure sprayer. Start at the bottom of the wall and work up.

These goods must be resold and/or used in the concentrations at which they were furnished by LymTal International. Do not dilute or otherwise alter the product. This product covered by U.S. Patent Numbers 5,965,664 and 6,610,782.

MAINTENANCE

Iso-Flex 618-50 W.B. requires no maintenance while in service. It is always a good idea to wash treated surfaces twice a year with fresh water to remove any surface contaminants.

PRECAUTIONS

To ensure safe installation of Iso-Flex 618-50 W.B. sealer, please refer to the Material Data Safety Sheet for detailed health and safety information prior to use.

WARRANTY

LymTal warrants that its products are manufactured free of defects and conform to the technical data listed. Under this warranty we will replace, at no charge, any material proven defective when applied in accordance with our written instructions for applications recommended by us as suitable for subject product. LymTal shall not be liable for any injury, loss or damage, direct or consequential, arising out of the use of the product.

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LymTal International, Inc.

4150 South Lapeer Road • Lake Orion, MI 48359 • Tel (248) 373-8100 • Fax (248) 373-3480 • www.lymtal.com